

# TIMONERIA EXTENSIBLE/ EXTENSIBLE DRIVING BAR/ BARRE DE COMMANDE EXTENSIBLE/ AUSZIEHBARES AUSLÖSEGESTÄNGE

T1 CW

INSTRUCCIONES DE USO Y MANUTENCIÓN/ INSTRUCTIONS FOR USE AND MAINTENANCE/ INSTRUCTIONS D'USAGE ET ENTRETIEN/ GEBRAUCHS- UND WARTUNGSANLEITUNG/



VERSION	0	DATE	26/06/2020	PREPARED/APPROVED BY	J.A.Torrubia/ V. Navaz
SECTION			DESC	EFFECTIVE CHANGE DATE	



# **INSTRUCTIONS FOR USE AND MAINTENANCE**

1	INT	RODUCTION	3
2	INS	STRUCTIONS FOR USE AND MAINTENANCE	3
3	MA	NUAL ASSEMBLY OF THE T1 CW DRIVING BAR	3
3	3.1	ARMS AND HANDLES ASSEMBLY	3
3	3.2	ATTACHING THE GOVERNOR LINKAGE	4
3	3.3	BASE PLATE ASSEMBLY	5
3	3.4	JOINING THE BASE PLATES AND ARMS	5
3	8.5	ATTACHING THE TENSIONER AND SPRING	6
3	8.6	INSERTING THE DRIVING BAR SHAFT	6
3	8.7	SAFETY CONTACT OPTION	7
3	8.8	ACTIVATION OF DRIVING BAR T-1 CW	
4	ASS	SEMBLY DRAWINGS	8



# 1 INTRODUCTION

The T1 CW driving bar is specially designed to adapt the safety gear to the counterweight. Its reduced size and simplicity of assembly makes it an ideal product for its location on counterweights.

The assembly of this driving bar is detailed below.

# **2 INSTRUCTIONS FOR USE AND MAINTENANCE**

These are very simple components that require no special maintenance. The most important points to bear in mind are the following:

i. The assembly instructions for each driving bar must be observed.

ii. The driving bar component screws, and those used to adjust and fasten the driving bar to the frame, must be tightened to their corresponding tightening torque to ensure none becomes loose, which may result in the driving bar performing inadequately.

iii. The driving bar position in the frame must be appropriate for the proper performance of the safety gear, and prevent it from interfering with the shaft equipment or the guide rails themselves.

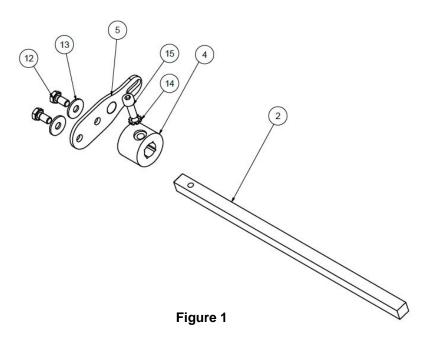
iv. Avoid knocks or dents.

# 3 MANUAL ASSEMBLY OF THE T1 CW DRIVING BAR

After receiving the DRIVING BAR (T1 CW), unpack all the components and make sure they are all included by comparing them with the attached list of components (DYN 100.C02, DYN 100.C03).

#### 3.1 ARMS AND HANDLES ASSEMBLY

Attach each of the two arm shafts (2) to a support (4) using a DIN 912 M8 x 25 screw (15) and a DIN 6798 M8 toothed washer (14), and then attach these to a handle (5) using 2 x DIN 933 8.8 M8 x 16 screws (12) and 2 x DIN 9021 M8 washers (13). See Figure 1.







## 3.2 ATTACHING THE GOVERNOR LINKAGE

Insert one of the arms, screwed to the handle, into the governor linkage (22) using the DIN 125-1 B B 10.5 washer (20) and the DIN 471 10 x 1 (21) circlip. See Figure 2.

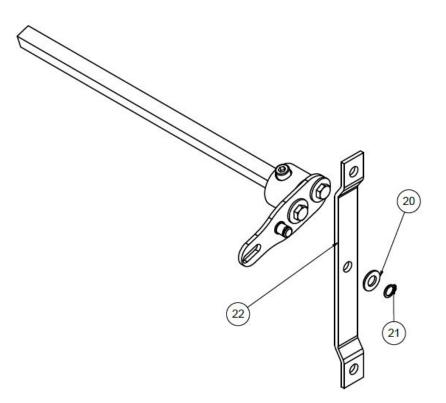


Figure 2



#### 3.3 BASE PLATE ASSEMBLY

During assembly, it must be taken into account that both the base plates (6 and 7) and the support bushings (8 and 28) have different shapes on the right and left sides. Make sure the grooves on the base plate are always facing down (see Figure 4). Also, check that the flat face of the bushing is parallel to the plate grooves, with the thread oriented towards the lift frame at all times, as shown in Figure 4. The rest of the components can be used on either side.

Insert a nylon bushing (10) in each of the base plates, as indicated in Figure 3, then insert the support bushing (8) on the opposite side to the nylon bushing, and join them together by a safety ring (18) using needle nose pliers. Finally, insert a DIN 912 8.8 M8 x 16 screw (16) into each support bushing. See Figure 3.

NB. The base plates (6) and (7) are different.

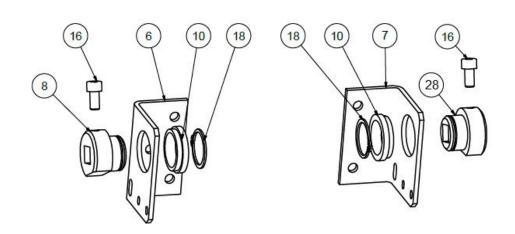
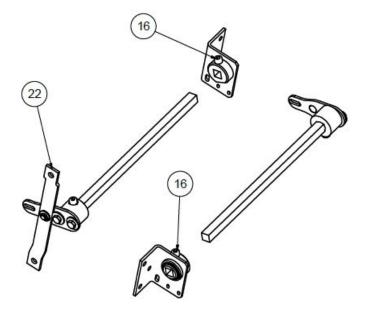


Figure 3

#### 3.4 JOINING THE BASE PLATES AND ARMS



plates to the arms, differentiate which base plate belongs to which side of the driving bar. Insert the arm with the governor linkage (22) into the plate on the side where the overspeed governor will be located, and the other on the opposite side. Tighten the support bushing screw (16) on the shaft, so that both are joined. See Figure 4.

Before attaching the base

Figure 4



## 3.5 ATTACHING THE TENSIONER AND SPRING

Put the tensioner (1) and the spring (11) on the left side of the driving bar and, if possible, where the governor linkage (22) is located. Insert the spring in the arm on that side, followed by the tensioner. Attach the spring to the tensioner using the DIN 7991 8.8 M6 x 10 screw (17) and hook the other end of the spring into the biggest slot on the base plate. Finally, fix the tensioner to the driving bar using the 2 x DIN 913 - 45H M6 x 8 set screws (19). Pre-tension the tensioner first, so that the spring forces the handle to be held down. See Figure 5.

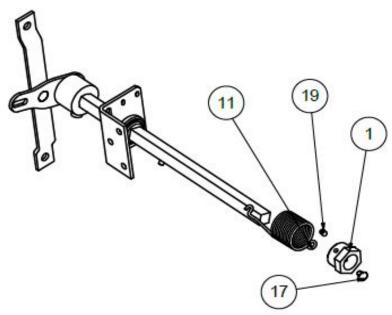
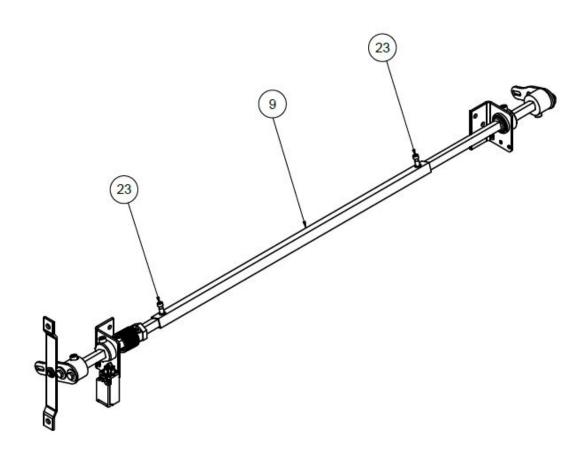


Figure 5

#### 3.6 INSERTING THE DRIVING BAR SHAFT

Screw the ends of the driving bar shaft (9) to each of the arms, using DIN 912 8.8 M6 x 20 screws (23). See Figure 6.

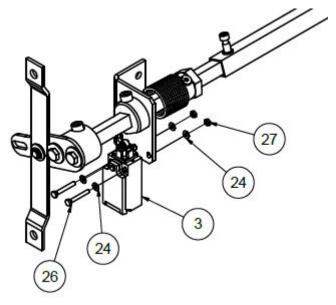




## 3.7 SAFETY CONTACT OPTION

The safety contact (3) is placed on the lower support (6), as indicated in Figure 7. The lower face of the contact is aligned with the lower face of the support to put the contact in the correct position, as seen in Figure 18. The contact (3) is secured by inserting  $2 \times DIN 933 \text{ M4} \times 35 \text{ screws}$  (26),  $2 \times DIN 125 \text{ M4}$  washers (24), 2 more DIN 6798 M4 washers (24) and  $2 \times DIN 934 \text{ M4}$  nuts (27). This ensures the contact is not actuated in the driving bar rest position but will be triggered when the driving bar operates.

This is valid for the two supports, although they should be placed on the support where the governor linkage (8) is located.





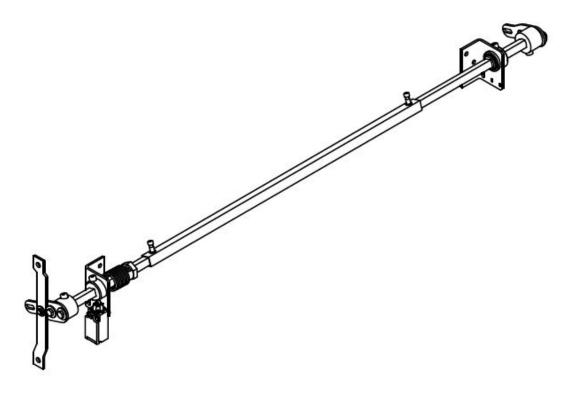


Figure 8: Final assembly

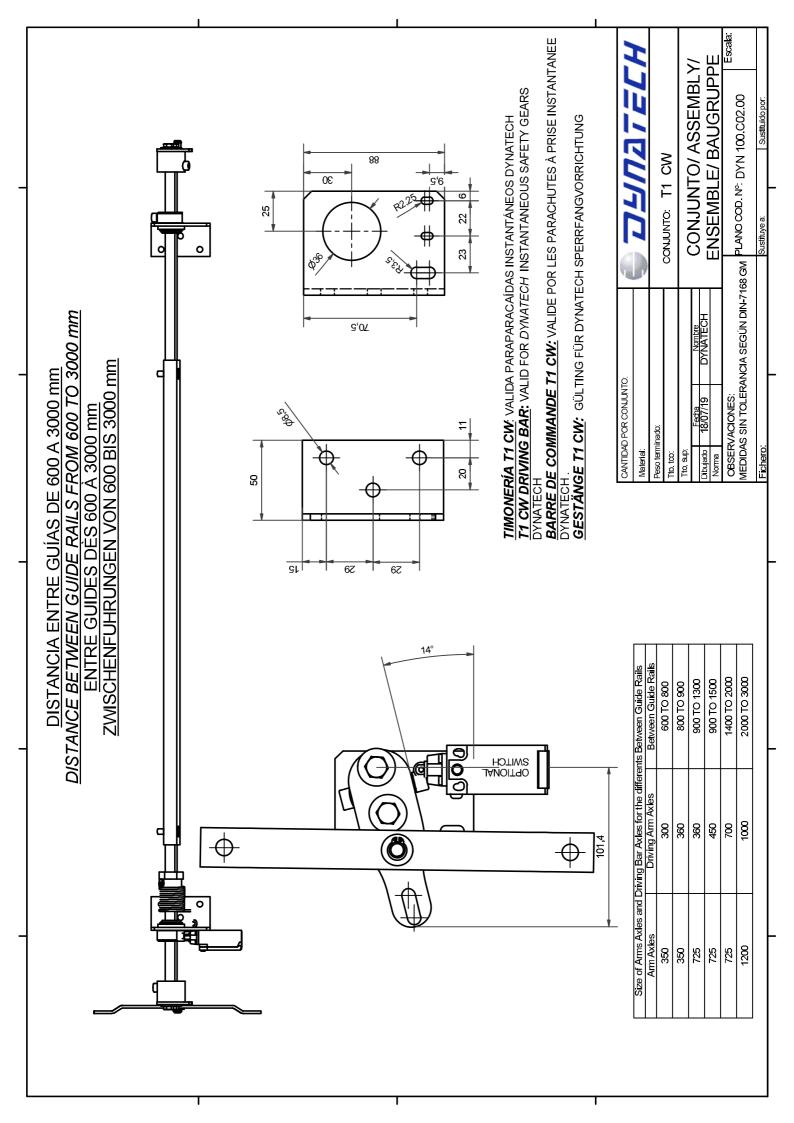


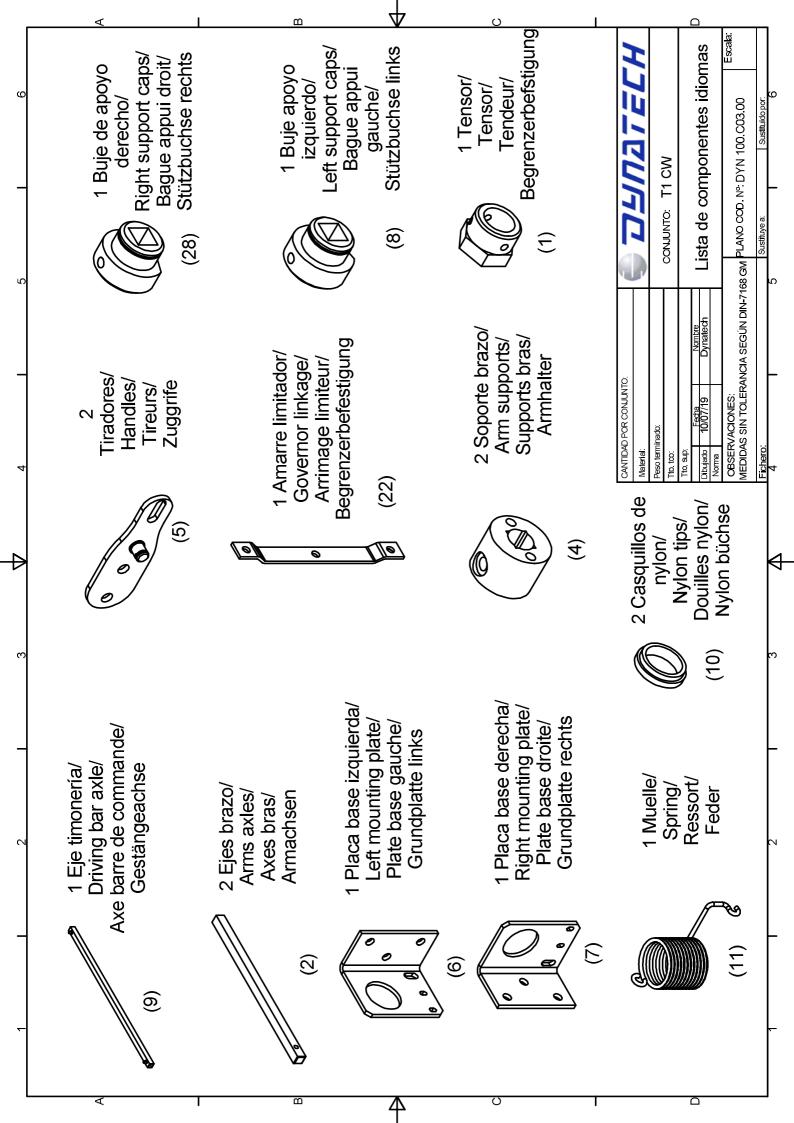
## 3.8 ACTIVATION OF DRIVING BAR T-1 CW

The force required to activate the driving bar and bring the safety gear roller into contact with the guide rail is 150 N. This force overcomes the force of the spring returning the safety gear to its initial position.

## **4 ASSEMBLY DRAWINGS**

- DYN 100.C02
- DYN 100.C03





9	<	I	<u> </u>	↓	<u> </u>	33.00 Escala:	Sustituido por: 6
_	tornilleria de la timoneria T100 cw / Screws of the T100 cw driving bar / Visserie de la Barre de commande T100 cw / Schrauben des auslösegestänge T100 cw		رى م	ω		CATTIDAD POR CONJUNTO: Material: Material: Peso terminado: Tro sup: Tro	Sustituye a:   Susti
ی ا	<u>N DRIVING BAR</u> ÄNGE T100 CW		<ol> <li>Tornillos / Screws / Vises / Schrauben DIN 7991 10.9 M6x10</li> <li>Anillos de seguridad / Security rings / Anneaux de sûrete / Sicherheitsringe DIN 471 30x1,5</li> <li>Anillo de seguridad / Security ring / Anneaux de sûrete / Sicherheitsringe DIN 471 Ø 10</li> </ol>	2 Espárragos allen DIN 913 8.8 M6x8 4 Arandelas de ala ancha / Washer / Rondelle / Unterlegscheiben DIN 9021 M8 2 Arandelas dentadas / Serrated washer / Rondelles éventails / Fächerscheibe DIN 6798 M8 1 Arandela plana / Washer / Rondelle / Unterlegscheiben DIN 125 M10		oc conjunto: do: 10/07/19 Nombre 10/07/19 Dynatech ActionES: SIN TOLERANCIA SEGUN DIN-7168 C	1 5
4	EWS OF THE T100 CW DRIVING BAR DES AUSLÖSEGESTÄNGE T100 CW	x16 x16 x20 x25	10.9 M6x10 s sûrete / Sicherheitsrir ûrete / Sicherheitsringe	scheiben DIN 902 ntails / Fächersch		CANTIDAD POR CONJUNTO Material: Peso terminado: Tto. sup: Tto. sup: Tto. sup: Tto. sup: Dibujado Norma OBSERVACIONES: MEDIDAS SIN TOLERA	Fichero:
Ф е	<u>CW / SCREWS   IRAUBEN DES / </u>	DIN 933 8.8 M8x16 DIN 912 8.8 M8x16 DIN 912 8.8 M6x20 DIN 912 8.8 M8x25	<ol> <li>Tornillos / Screws / Vises / Schrauben DIN 7991 10.9 M6x10</li> <li>Anillos de seguridad / Security rings / Anneaux de sûrete / Sicherheitsringe DIN 471 Ø 10</li> <li>Anillo de seguridad / Security ring / Anneaux de sûrete / Sicherheitsringe DIN 471 Ø 10</li> </ol>	2 Espárragos allen DIN 913 8.8 M6x8 4 Arandelas de ala ancha / Washer / Rondelle / Unterlegscheiben DIN 9021 M8 2 Arandelas dentadas / Serrated washer / Rondelles éventails / Fächerscheibe I 1 Arandela plana / Washer / Rondelle / Unterlegscheiben DIN 125 M10			3
_	MONERIA T100 E T100 CW / SCH	ises / Schrauben ises / Schrauben ises / Schrauben ises / Schrauben	ises / Schrauben ' Security rings / <i>i</i> Security ring / An	913 8.8 M6x8 ha / Washer / Ro Serrated washei ther / Rondelle / I			-
1	TORNILLERIA DE LA TIMONERIA T100 CW / SCR BARRE DE COMMANDE T100 CW / SCHRAUBEN	<ul> <li>4 Tornillos / Screws / Vises / Schrauben DIN 933 8.</li> <li>2 Tornillos / Screws / Vises / Schrauben DIN 912 8.</li> <li>2 Tornillos / Screws / Vises / Schrauben DIN 912 8.</li> </ul>	<ol> <li>Tornillos / Screws / Vises / Schrauben DIN 7991</li> <li>Anillos de seguridad / Security ring / Anneaux de </li> </ol>	2 Espárragos allen DIN 913 8.8 M6x8 4 Arandelas de ala ancha / Washer / F 2 Arandelas dentadas / Serrated wash 1 Arandela plana / Washer / Rondelle			1
-	D BARRE	4 Tom 2 Tom 2 Tom	B 2 Anillo 1 Anillo	2     4     4     2     2     1     1	0		<b>-</b>